



Meso-scale investigation of failure in the tensile splitting test: Size effect and fracture energy analysis

N. Benkemoun, Ph. Poullain, H. Al Khazraji, M. Choinska, A. Khelidj

► To cite this version:

N. Benkemoun, Ph. Poullain, H. Al Khazraji, M. Choinska, A. Khelidj. Meso-scale investigation of failure in the tensile splitting test: Size effect and fracture energy analysis. Engineering Fracture Mechanics, Elsevier, 2016, <10.1016/j.engfracmech.2016.09.005>. <hal-01380343>

HAL Id: hal-01380343

<https://hal.archives-ouvertes.fr/hal-01380343>

Submitted on 12 Oct 2016

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.

Meso-scale investigation of failure in the tensile splitting test: size effect and fracture energy analysis

Benkemoun N.^{a,*}, Poullain Ph.^a, Al Khazraji H.^a, Choinska M.^a, Khelidj A.^a

^a *Université Nantes Angers Le Mans (L'UNAM), GeM,
Research Institute of Civil Engineering and Mechanics, CNRS UMR 6183, Nantes University, IUT
Saint-Nazaire
58 rue Michel Ange, 44600 Saint-Nazaire, FRANCE*

Abstract

In this paper, a meso-scale analysis is performed (1) to study the size effect on the nominal stress at failure and, (2) to quantify the evolution of the fracture process zone (FPZ) in the context of the tensile splitting test. The meso-structure is based on a two-phase 3D representation of heterogeneous materials, such as concrete, where stiff aggregates are embedded into a mortar matrix. In order to take into account these heterogeneities without any mesh adaptation, a weak discontinuity is introduced into the strain field. In addition, a strong discontinuity is also added to take into account micro-cracking. This model is cast into the framework of the Enhanced Finite Element Method (E-FEM). Based on the Finite Element simulations, size effect on the nominal stress at failure is numerically investigated and then compared to the so-called Bažant size effect law. In addition, an analysis based on the spatial distribution of the fracture energy is also regarded, leading to the 3D representation of the FPZ and to its volume value estimation.

Keywords: Tensile splitting test; Meso-scale modelling; Size effect law; Fracture energy; Finite Element Method

1. Introduction

Like all brittle-type failure of concrete, tensile splitting test failure can be expected to exhibit a size effect. In general, size effect is studied in terms of nominal stress at failure σ_N

*Corresponding author.

Email address: nathan.benkemoun@univ-nantes.fr (Benkemoun N.)

versus size of the specimen. On one hand, the experimental works of Lundborg et al. [1], Sabnis et al. [2], Hasegawa et al. [3], Chen et al. [4] and Ross et al. [5] all stress that the tensile splitting test strength depends on a characteristic dimension chosen as the cylinder diameter. On the other hand, as pointed out in Bažant [6], this size effect on the nominal stress can be approximately described by the so-called Bažant size effect law:

$$\sigma_N = \frac{B f_t}{\sqrt{1 + \beta}}, \quad (1)$$

where σ_N is the nominal stress at failure, f_t is a strength parameter - for instance the direct tensile strength -, β is the brittleness number equals to $\frac{d}{d_o}$, B and d_o are empirical parameters and, d a characteristic dimension of the specimen (cylinder diameter for the tensile splitting test). This law represents a gradual transition from the yield criterion at small sizes ($\beta \rightarrow 0$), at which there is no size effect, to the case of linear elastic fracture mechanics (LEFM) at large sizes ($\beta \rightarrow \infty$), at which the size effect is the strongest possible (see Fig. 1).

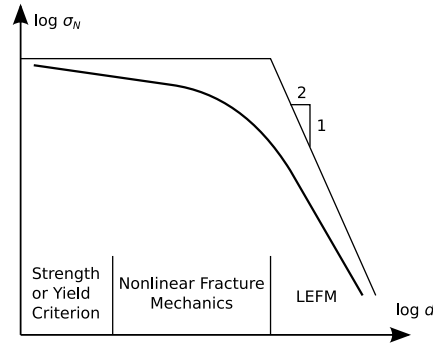


Figure 1: Bažant's size effect law [6]

Nevertheless, in the context of the splitting tensile test, some researchers found some inadequacy when confronting the aforesaid experimental results with Bažant's size effect law. This inadequacy manifests itself through the appearance of an horizontal asymptote for large cylinder size in the experimental results that the Bažant's size effect law cannot reproduce. Tang et al. [7] pointed out that Bažant obtained his law only for notched specimens for which the notch size, seen as a flaw, was proportional to the characteristic dimension of the specimen. Consequently when applying the Bažant's size effect law to

unnotched specimens – tensile splitting test cylinders for instance – the above hypothesis failed. The size of the characteristic flaw responsible for the crack propagation is in this case independent from the specimen size. Note that in Bažant and Yavari [8], the authors have
 25 derived a modification of eqn. (1) to take into account a size effect for unnotched specimen in the context of beam flexure.

In order to circumvent the aforesaid inadequacy in the context of the tensile splitting test, researchers have proposed different approaches. For instance, Bažant et al. [9] and Kim et al. [10] have derived modified size effect laws – based upon Bažant’s size effect
 30 law – by incorporating functions f monotonically decreasing with the ratio between the characteristic flaw size a and the characteristic dimension d (diameter of the cylinder). In Bažant et al. [9], this decreasing is triggered by a threshold value of the characteristic dimension d called d_t . Finally these modified size effect laws are capable to mitigate the downward trend of the size-effect curve – appearance of an horizontal asymptote for large
 35 cylinder size –, observed experimentally for the tensile splitting test [9]¹. Unfortunately, it is very difficult to derive function $f(a/d)$ exactly. Carpinteri et al. [11] have resorted to the concept of multifractality of the damaged material microstructure by means of the so-called multifractal scaling law (MFSL). They propose to analyse the size effect with the MFSL on the experimental tests of Hasegawa et al. [3] and Bažant et al. [9]. They obtain results in
 40 good agreement with these experimental tests even when the horizontal asymptote appears for large cylinder size².

On the basis of the experimental results of Hasegawa et al. [3], another suggestion has been provided by Bažant [12] concerning the inadequacy of the Bažant’s size effect law in the context of the tensile splitting test. The mode of failure might be shifted from brittle to ductile mechanism when large cylinder are encountered. Indeed for large cylinder and due to the size effect, the load peak producing this ductile mechanism of failure – through

¹In fact a reversal of the size effect is even observed.

²Note that it is not the concern of this paper to debate which size effect law is the best between Bažant’s size effect law and the multifractal scaling law developed by Carpinteri. For the readers interested in a confrontation of these two laws, see Bažant and Yavari [8].

frictional plastic slip line ³ – could be reached before the splitting load peak. Consequently, because there is no size effect in ductile mechanism, an horizontal asymptote is observed in the size-effect curve – nominal stress at failure σ_N versus size of the specimen – instead of a decreasing of the nominal stress as predicted by Bažant size effect law. This consideration leads to a formula still based on Bažant size effect law such as:

$$\sigma_N = \frac{Bf_t}{\sqrt{1+\beta}} + \sigma_y \quad (2)$$

Finally, an alternative of the aforementioned argument is that the ductile mechanism develops only after the splitting load peak while considering that the load responsible of the ductile mechanism participates itself to the reach of the axial splitting load. In this case, the proposed formula takes the form:

$$\sigma_N = \max\left(\frac{Bf_t}{\sqrt{1+\beta}}, \sigma_y\right) \quad (3)$$

In the last decades, a step forward has been made regarding the study of the size effect in concrete-like materials. Experimentally speaking, with the advent of displacement field measurement techniques such as digital image correlation (DIC, see Sutton et al. [13]),
45 accessing to local quantities such as crack openings in volume of interest (VOI) became possible (see Corr et al. [14] for the original paper, Hild et al. [15] for the 3D extension of the method (digital volume correlation, DVC) and Oliver-Leblond et al. [16] for 3D deep reinforced concrete structures applications). Consequently these techniques allow to characterize for instance the size of the fracture process zone (FPZ) and its correlation with
50 a characteristic dimension of a specimen. More recently, measures by acoustic emission (AE) techniques have proved their ability for visualizing and characterizing the FPZ in concrete-like materials (see Otsuka and Date [17] and Landis [18] for the pionneering work, Alam et al. [19] for a combined approach DIC/AE and Saliba et al. [20] for a study of creep-damage coupling in concrete). For instance, in Alam et al. [19], the authors quantify
55 the length and the width of the FPZ in three notched beams (prepared in accordance with

³located in small highly confined wedge-shaped zone under the loading platens

RILEM recommendations of size effect method). In Haidar et al. [21], the authors propose a correlation between the width of the FPZ measured by acoustic emission and parameters pertaining to the description of size effect such as d_0 .

Numerically speaking, meso-scale models taking explicitly into account the microstructure of the specimen became more and more popular since the pioneering works of Schlangen and van Mier [22]. These models have demonstrated to be efficient in modelling important features of the behavior of concrete-like materials, not only for mechanical aspects (Wriggers and Moftah [23], Benkemoun et al. ([24], [25]), Pedersen et al. [26] and Roubin et al. [27]) but also for mass transport aspect (Jourdain et al. [28] and Nilenius et al. [29]). Concerning the aforementioned size effect, Grassl et al. [30] have proposed a meso-scale model based on the work of Bolander and Saito [31] combined to a damage mechanics model to:

1. determine the FPZ of concrete subjected to tension (see Grassl and Jirsek [30])
2. investigate the size effect on the FPZ and on the nominal stress at rupture in the context of (un)notched beams subjected to bending (see Grassl et al. [32] and Grégoire et al. [33]).

In Grassl et al. [30] and Grassl and Jirsek [32], the determination of the FPZ relies on the study of dissipated energy densities (see, Jirsek and Grassl [34]) of multiple analyses with randomly arranged aggregates leading to energy maps. Post-treatments of these maps are then performed in order to compare quantitatively the results for different geometries and levels of loading. Very recently, the community has been enlightened by the work of Grégoire et al. [35]. The authors propose to combine a numerical approach based on the model of Grassl et al. [30] and an experimental approach based on the acoustic emission (AE) technique in the context of (un)notched bending beams. They compare the energy maps for both the AE and the numerical model.

Based on the aforementioned literature review, the objective of this work is to contribute to the understanding of fracture processes in the tensile splitting test by numerically investigating :

1. size effect on the nominal stress at failure

2. the FPZ evolution.

Concrete is considered at the meso-scale as a two-phase material with stiff aggregates embedded into a mortar matrix. Consequently, the influence of the shape, the size, the distribution and the mechanical properties of aggregates – playing a significant role on the mechanical behavior of concrete (see Yaman et al. [36]) – is taken into account. Starting from this point, a 3D Finite Element analysis relying on the work of Benkemoun et al. [24] is conducted. **First**, size effect on the nominal stress at failure is regarded. We propose an approach where the characteristic dimension is the aggregates size rather than the size specimen as it is usually done in the litterature (see Bažant et al. [9] for instance). This choice is relevant regarding the non-adaptated meshing process (see Moës et al. [37]) retained to mesh the microstructure. **Second**, we aim at a better understanding of the FPZ evolution in the context of the tensile splitting test. In this sense, an analysis based on the spatial distribution of the fracture energy is derived. The volume of the FPZ V_{FPZ} is thus determined from this fracture energy field and is here defined as the volume of the specimen inside which 95% of the total fracture energy is dissipated. We investigate a correlation between the FPZ volume value, the aggregates size and the level of cracking.

This paper is as follows : In Section 1, we give a brief description of the meso-scale mechanical model. Then we present the numerical results of the tensile splitting test and the investigation of the size effect on the nominal stress at failure. In Section 2, we present the fracture energy analysis of the tensile splitting test. In a first time, we detail the method conducted to perform this fracture energy analysis. In a second time, we present the numerical results concerning both the FPZ volume value and the FPZ width value computation. Finally a discussion concerning the correlation between the FPZ volume (width) value and the aggregate size is presented.

2. Numerical investigation of the size effect in the tensile splitting test

In this section, we give a brief description of the mechanical model. For the readers interested in more details, a complete description of the model, its numerical implementation

and a number of illustrative examples of the model predictive capabilities can be found in Benkemoun et al. [24].

2.1. Meso-scale mechanical model

The numerical model for the mechanical simulations is based upon a two-phase (stiff
115 aggregates embedded into a mortar matrix) quasi-brittle model capable of representing the behavior of concrete-like materials under complex loading paths. In order to take into account the influence of the shape, the size, the distribution and the mechanical properties of aggregates on the mechanical behavior of concrete, the mesoscale (Wriggers and Moftah [23], Borja and Andrade [38]) is chosen to be the scale of computation. The numerical
120 approach we work with, at the mesoscale, is based upon a 3D lattice finite element model (Schlangen and van Mier [22], Schlangen and Garboczi [39], Yip et al. [40] and Lachihab and Sab [41]) whose truss elements kinematics is enhanced by two discontinuities embedded in the elements.

The first discontinuity is a weak discontinuity – continuous displacement field and dis-
125 continuous strain field (Ortiz et al. [42]) – introduced because of the non-adaptated meshing process (Moës et al. [37]). This process consists in a unique homogeneous mesh whose nodes are placed independently from the morphology of the aggregates. A significant amount of computation time is saved at this stage. However, some truss elements are cut into two parts, each having different elastic properties (see Fig. 2 for a two-phase material). That's
130 why in order to take into account this special kinematics in the truss elements, this weak discontinuity is introduced.

The second discontinuity is a strong discontinuity – discontinuous displacement field and unbounded strain field (Simo et al. [43]) – introduced in order to represent micro-cracks that may occur in any of different phases (aggregates or mortar matrix for two-phase materials)
135 and to capture the interface failure (debonding). Moreover, the key point pertains to strong discontinuities capability to model softening behavior without any mesh dependency which is the major issue dealing with failure of quasi-brittle materials.

The weak discontinuity is present only for the truss elements split into two parts, each

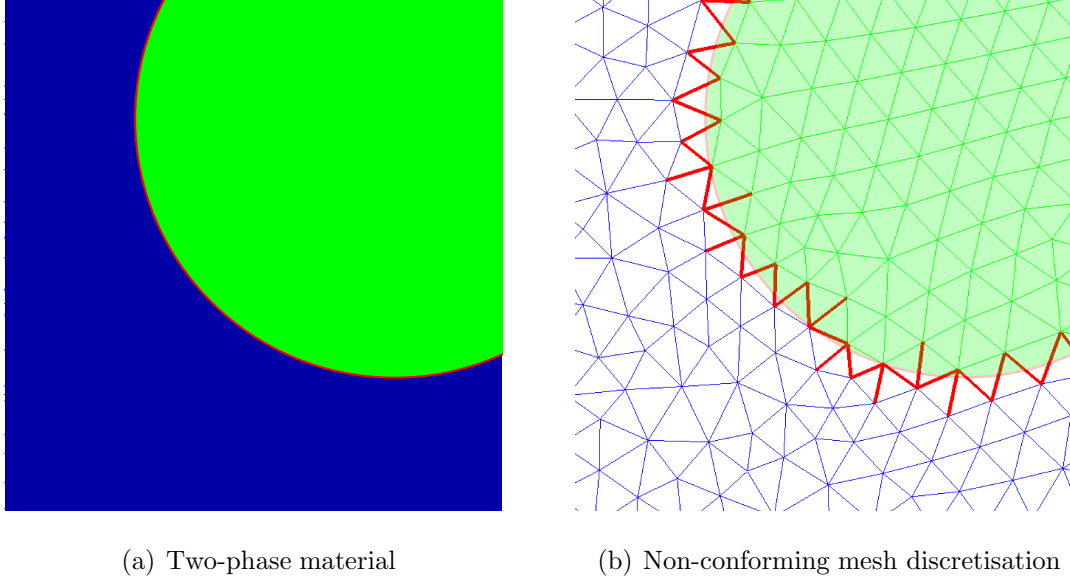


Figure 2: Two-phase material example in 2D with the mortar matrix in blue, one aggregate in green and the interface in red. Non-conforming mesh discretisation gives three sets of truss elements: those entirely inside the matrix (in blue with no weak discontinuity activated), those entirely in the aggregate (in green with no weak discontinuity activated) and those split by a physical interface (in bold red) and for which the weak discontinuity is activated.

having a different Young modulus. The strong discontinuity is introduced by means of a
 140 yield function g which is triggered only in traction. Thus two constitutive models appear
 for a truss element: a continuum one (outside the discontinuity) which is elastic (see Figure
 3(a)), and a discrete one (over the discontinuity) which is quasi-brittle (see Figure 3(b)).
 We denote by t_Γ the traction vector over the discontinuity and $[[u]]$ the crack width which
 belongs to the set of unknowns.

The yield function is such as:

$$g = t_\Gamma - (\sigma_u - q), \quad (4)$$

where q is the stress-like variable

$$q = k([[u]]); \quad k([[u]]) = \sigma_u \left(1 - \exp \left(-[[u]] \frac{\sigma_u}{G_f} \right) \right). \quad (5)$$

145 In summary, there are altogether eight model parameters: the Young modulus E^\oplus for
 the mortar matrix and E^\ominus for aggregates, for the continuum model and the ultimate tensile

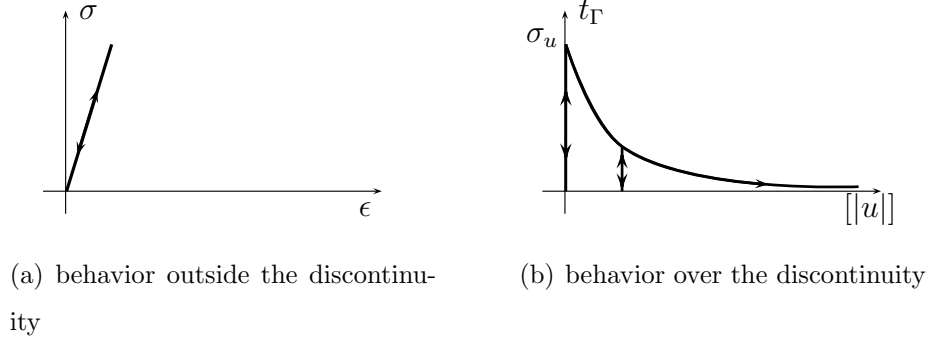


Figure 3: Elastic-quasi-brittle behavior [25]

strength before softening, σ_{u_i} and the fracture energy, G_{f_i} ($i = 1, 2, 3$ for respectively the mortar matrix, aggregates and interfaces) for the discrete model. We note G_{f_i} the area under the curve $t_\Gamma - [u]$.

Having at end the weak and strong discontinuities definition, we now turn to a short description of the mathematical framework and the solving procedure. The total strain is written in the context of the EAS (Enhanced Assumed Strain, [44]) method such as:

$$\boldsymbol{\epsilon} = \underbrace{\nabla^s \bar{\mathbf{u}}}_{\text{regular}} + \underbrace{\tilde{\boldsymbol{\epsilon}}}_{\text{weak}} + \underbrace{\hat{\boldsymbol{\epsilon}}}_{\text{strong}}, \quad (6)$$

150 where $\nabla^s \bar{\mathbf{u}}$ is the symmetric gradient of the displacement field. As in Simo and Rifai [44], we refer to $\tilde{\boldsymbol{\epsilon}}$ and $\hat{\boldsymbol{\epsilon}}$ as the enhanced parts of the strain field. The notation $\tilde{\bullet}$ (resp. $\hat{\bullet}$) refers to weak (resp. strong) discontinuity.

In the context of a truss element, $\tilde{\boldsymbol{\epsilon}}$ and $\hat{\boldsymbol{\epsilon}}$ have the following form:

$$\tilde{\boldsymbol{\epsilon}} = \mathbf{G}_w^{\oplus/\ominus} [|\epsilon|] \quad \text{and} \quad \hat{\boldsymbol{\epsilon}} = \mathbf{G}_s [|\mathbf{u}|], \quad (7)$$

where $\mathbf{G}_w^{\oplus/\ominus}$ and \mathbf{G}_s are enhanced functions. $[|\epsilon|]$ and $[|\mathbf{u}|]$ are the enhanced interpolation parameters and belong to the set of unknowns.

155 This strain field (equation (6)) is then introduced in the Hu-Whasizu-de Veubeke¹ variational formulation (Hu, [46], Washizu, [47] and de Veubeke, [48]) leading to the Finite Element problem to be solved in terms of the displacement field \mathbf{d} and the enhanced interpolation parameters $[|\epsilon|]$ and $[|\mathbf{u}|]$ for the weak and strong discontinuities, respectively. The

¹Fraeijns de Veubeke: neglected discoverer of the “Hu-Washizu Functional”, [45]

solving procedure is achieved by a local-global solving process: $[\epsilon]$ and $[u]$ are computed
 160 by means of a return mapping algorithm (Simo and Hughes, [49]) and after a static condensation of $[\epsilon]$ and $[u]$ (Wilson, [50]), the displacement field \mathbf{d} is computed for each iteration $k + 1$ of a typical time step $n + 1$.

In the next section, we present the numerical simulations of the tensile splitting test.

2.2. Numerical simulations of the tensile splitting test

165 We propose to simulate the tensile splitting test by means of the Finite Element model developed in Benkemoun et al. [24].

2.2.1. Characteristic dimension d

In the aforementioned tensile splitting tests literature, the scale range of the cylinders diameter is in general very broad. In [9] it is 1:26 corresponding to tests conducted on
 170 cylinders with a diameter = 19, 38, 76, 152, 254, and 508 mm. In [3], it is 1:30. These ranges are broader than in any previous tests (never over 1:16) so it is not surprising that the limit of applicability of eqn. (1) has not been detected in the previous tests.

As we will see hereafter, in the context of the proposed numerical study, the scale range is quite narrow (1:4). Consequently, in a first attempt, we consider that the cylinders size
 175 stay “far away” from the size where an horizontal asymptote appears. The assumption that eqn. (1) is still applicable is therefore justified. Eqn. (1) is thus considered for the numerical analysis of the size effect on the nominal stress at failure. Consequently, the characteristic dimension d of the specimen has to be selected. Usually in the literature (see [9] for instance) this characteristic dimension is chosen as the diameter Φ of the specimen.
 180 The size effect is therefore studied by increasing Φ and then computing σ_N . For instance, in [9], tests are conducted on cylinders of diameters $\Phi = 19, 38, 76, 152, 254$, and 508 mm.

In the proposed work, we investigate a slightly different method. Instead of choosing the cylinder diameter Φ as the characteristic dimension d , we consider the aggregate diameter D as the characteristic dimension d . Consequently, tests are conducted on cylinders with
 185 a fixed diameter Φ . Nevertheless, for each of these cylinders the aggregate diameter D is increased. Five cylinders are tested, which geometrical characteristics are given in table 1.

Cylinder id.	Cylinder diameter [mm]	Cylinder thickness [mm]	Aggregate diameter [mm]	Aggregate volume fraction targeted	Mesh on figure
S_1	110	50	4	20%	Fig. 5(a)
S_2	110	50	8	20%	Fig. 5(b)
S_3	110	50	10	20%	Fig. 5(c)
S_4	110	50	14	20%	Fig. 5(d)
S_5	110	50	16	20%	Fig. 5(e)

Table 1: Identification of the tested cylinders

We keep a constant volume fraction equals to 20 % and the size range is 1:4. As stressed just before, due to the fact that the size range is narrow (1:4), the usual Bažant size effect law (eqn. (1)) can be considered for the size effect study.

Last but not least, in the context of non-adaptated meshing process (see [37]), the choice of the aggregates diameter as the characteristic dimension is relevant.

1. All the computations are performed with the same mesh, eliminating bias that could appear with different meshes and
2. because the aggregates are placed independently from the mesh, an important amount of computation time is saved.

Finally, as observed in Fig. 4, Φ and D have an inverse role. The highest value of D corresponds to the lowest value of Φ and the lowest value of D corresponds to the highest value of Φ . Consequently if we want to confront our size effect study to Bažant size effect law – in which the nominal stress at failure σ_N decreases when the characteristic dimension increases – eqn. (1) has to be slightly modified considering β now equals to $\frac{d_o}{D}$. In this sense, $1/D$ and Φ now evolve with the same trend. Consequently the retained characteristic dimension is $1/D$ for the numerical study in this paper.

2.2.2. Finite Element simulations results

The numerical simulations are performed by means of the meshes presented in Fig. 5.

Table 2 summarizes the mesoscale material properties pertaining to the mechanical model

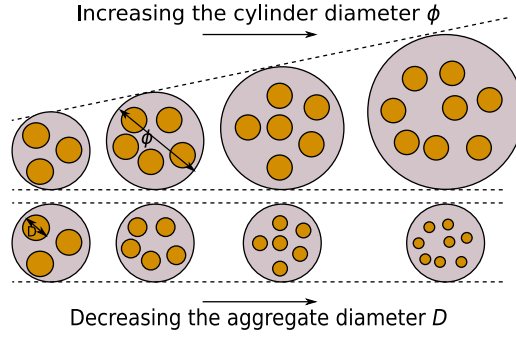


Figure 4: Equivalence between the usual approach ([9] for instance) and the approach of this paper for the characterisation of the size effect

for the different phases. Note that the aggregates are stiffer than the mortar matrix and remain in the elastic regime. The computation is made under displacement control at the top of the cylinder according to the second spatial axis Y .

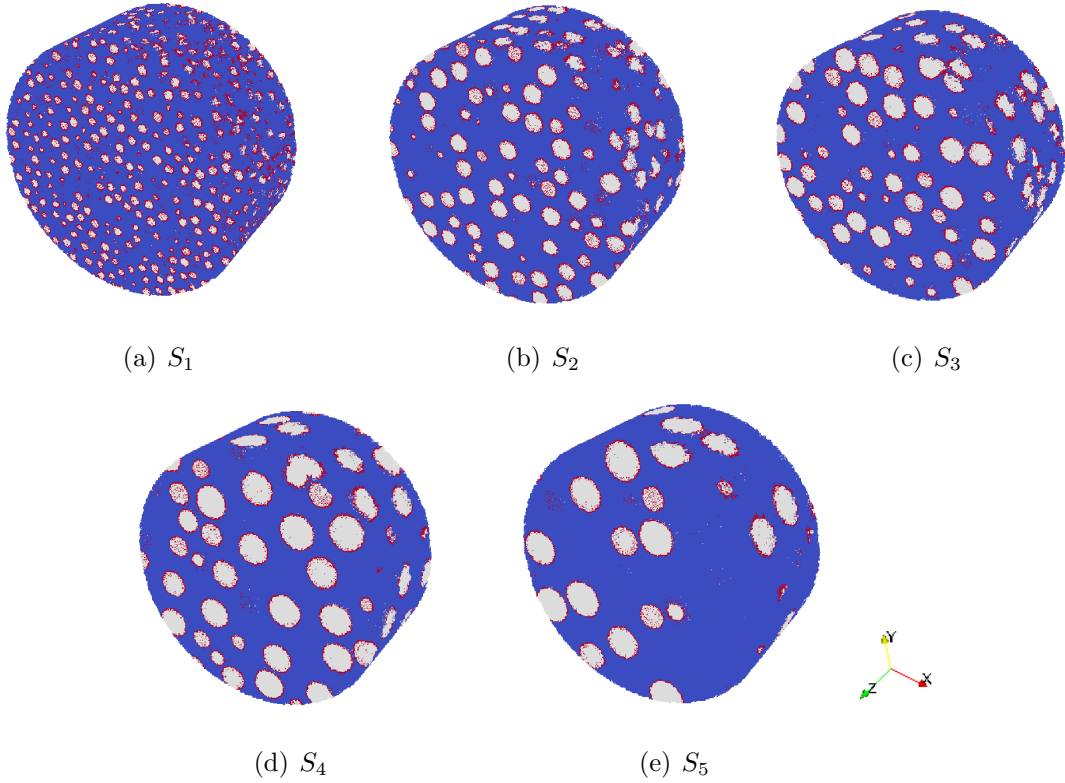


Figure 5: Plot of the meshes for the numerical simulations. The volume fraction is constant and equal to 20 %

phase	E (GPa)	σ_u (MPa)	G_f (J/m ²)
mortar matrix	35	3	80
aggregates	100	elastic	elastic
interfaces	-	3	80

Table 2: Mesoscale material properties for the numerical simulations

Fig. 6 plots the macroscopic stress versus imposed displacement curves for each cylinder
210 S_i . Three phases can be observed:

- Phase I (pre-peak region) where a non-linear macroscopic behavior is obtained. In this phase, diffuse crack (micro-cracks) are created in the mortar matrix and at the interfaces aggregates/mortar matrix.
- Phase II (peak at rupture region) where the macroscopic ultimate tensile strength σ_{max}
215 is reached. In this phase, the coalescence of the micro-cracks lead to a macroscopic crack (localized crack).
- Phase III (post-peak at rupture region) where a softening macroscopic behavior is observed. In this phase, the deformation is mainly localized in the established macro-crack.

220 By computing the area under these macroscopic curves for each imposed displacement increment $\Delta\bar{u}$, we determine the cumulative total energy as shown in Fig. 7. This total energy accounts for both the elastic energy and the dissipated energy through the fracture process.

Fig. 8 show the crack pattern at the end of the numerical simulations. It corresponds
225 to the micro-cracked bar elements for which the strong discontinuity has been activated. As observed experimentally (see Fig. 9 for instance), we observe one macro-crack roughly located in the plane $Y - Z$ and passing around the aggregates. This macro-crack is sufficient to drive the macroscale response into the softening regime (see Fig. 6). We note that the value of the maximum crack opening increases with the increase in the aggregate
230 diameter. This result is also observed in some experimental papers such as [51] and [52].

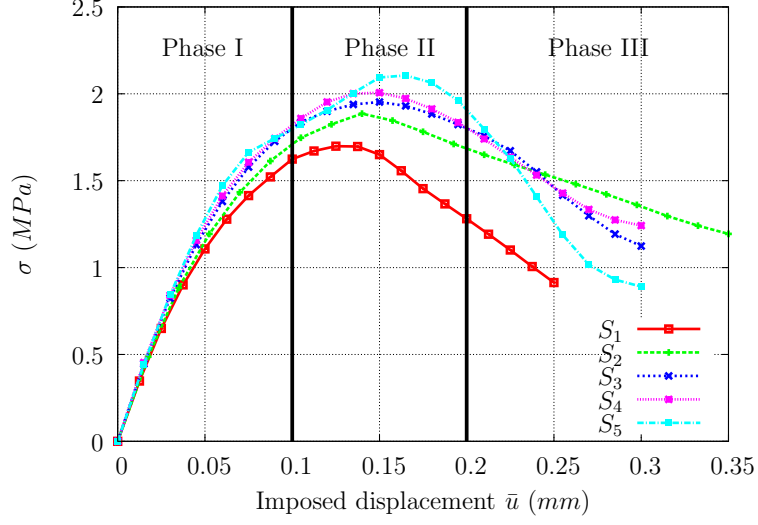


Figure 6: Macroscopic stress versus imposed displacement plots for each cylinder S_i

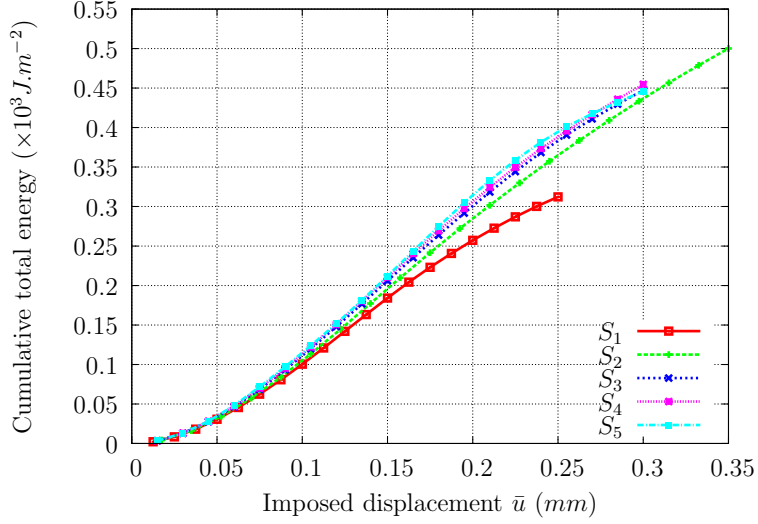


Figure 7: Cumulative total energy versus imposed displacement plots for each cylinder S_i

2.3. Size effect in the tensile splitting test

Table 3 sums up the numerical results in terms of nominal stress at failure σ_N versus the characteristic dimension $1/D$. We remind that D is the aggregate diameter.

Regarding Table 3, we conclude that the value of σ_N decreases when the characteristic dimension $1/D$ increases. These results are in agreement with the trend observed in experimental results conducted in [3] and [9] : the nominal stress at failure decreases when the

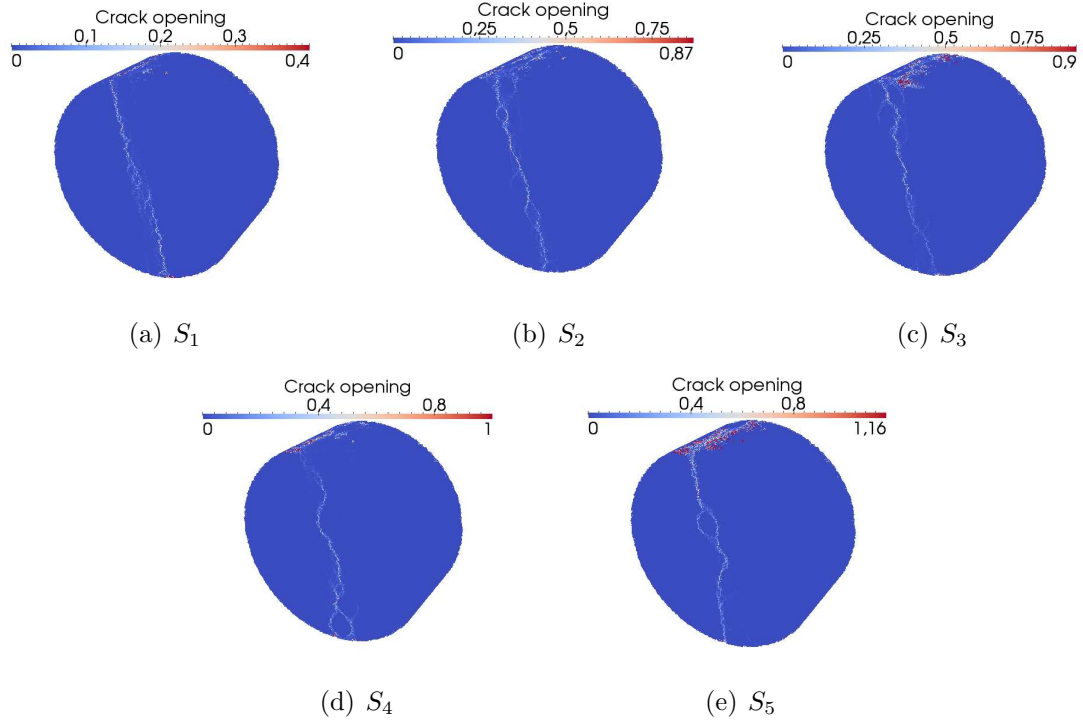


Figure 8: Crack pattern at the end of the numerical simulations. Crack opening are given in mm .

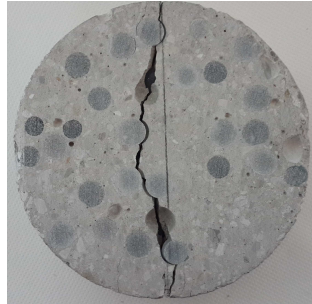


Figure 9: Experimental results of the tensile splitting test ($D = 110 \text{ mm}$ and $e = 50 \text{ mm}$).

Specimen	S_5	S_4	S_3	S_2	S_1
Char. dim. $1/D \text{ (mm}^{-1}\text{)}$	0.0625	0.0714	0.1000	0.1250	0.2500
$\sigma_N \text{ (MPa)}$	2.1100	2.0000	1.9530	1.9000	1.7000

Table 3: Nominal stress at failure σ_N from numerical simulations

characteristic dimension increases.

After rewriting the Bažant size effect law (eqn. (1)) with the modified $\beta = \frac{d_o}{D}$ and

transforming it to a linear regression plot, we obtain:

$$Y = AX + C \quad (8)$$

with $Y = 1/(\sigma_N)^2$, $X = 1/D$, $C = 1/(Bf_t)^2$ and, $A = Cd_o$.

The linear regression plot of eqn. (8) is shown in Fig. 10. It is apparent that the results
 240 are in good agreement with the size effect law (eqn. (1)) with the modified $\beta = \frac{d_o}{D}$. The
 regression analysis yields $A = 0.5936$ mm and $C = 0.1997$, from which $d_o = 2.97$ mm and
 $Bf_t = 2.24$ MPa. The correlation coefficient of the regression is $r = 0.972$. Fig. 11 plots the
 log-log version of Bažant size effect law with modified $\beta = \frac{d_o}{D}$ versus the numerical results.
 It is worth noting that the numerical results follow well the trend of Bažant size effect law
 245 and that no asymptotic behavior is observed. As stated before, this observation can be
 justified by the narrow scale range (1:4).

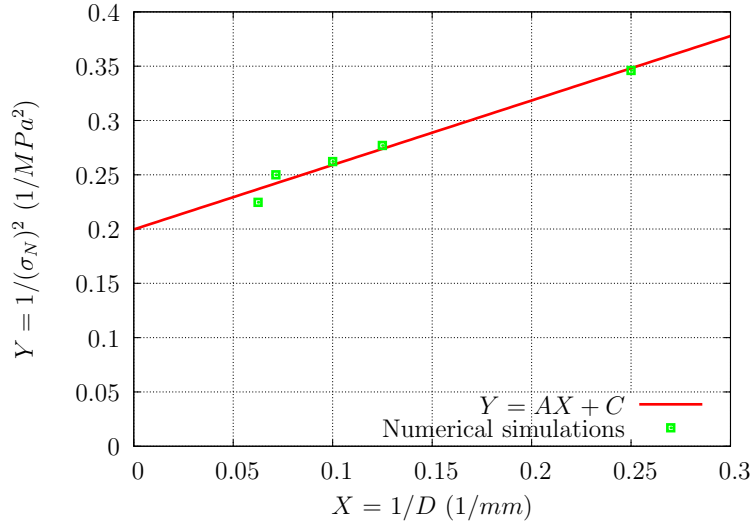


Figure 10: Bažant size effect law with modified $\beta = \frac{d_o}{D}$ versus numerical results (linear regression)

3. Fracture energy analysis of the tensile splitting test

In this Section, we introduce, **first**, the method conducted to perform the fracture energy analysis. **Second**, we discuss the numerical results obtained with the method.

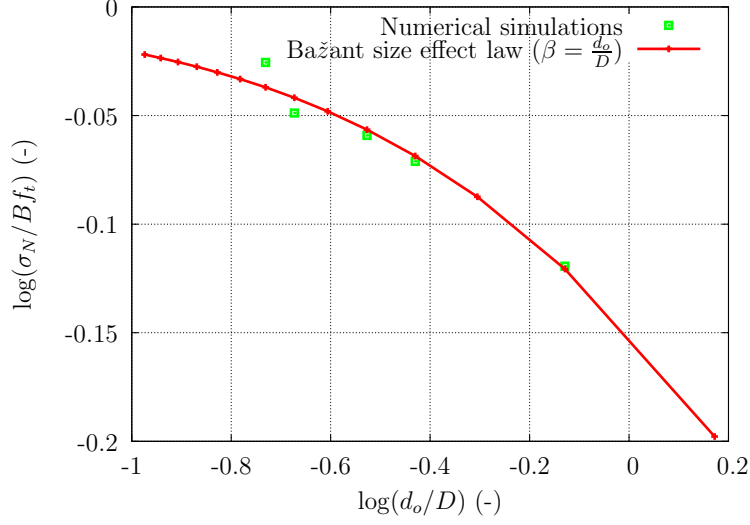


Figure 11: Bažant size effect law with modified $\beta = \frac{d_o}{D}$ versus numerical results (log–log version)

3.1. Fracture energy analysis method

The fracture energy is computed at the end of the mechanical Finite Element simulations. For each time step and each bar element, we calculate the fracture energy value as the area under the curve $t_{\Gamma} - [|u|]$ (see Fig. 3(b)). This fracture energy value is then set at the center C of the corresponding bar element. Consequently, for each time step, a three dimensional set of points placed in a (x, y, z) space is obtained with a fracture energy value associated to each of these points. The number of points is equal to the number of bar elements. The (x, y, z) space is then discretized into a three dimensional grid of rectangular elements with uniform dimensions in order to perform the fracture energy analysis. We see here the fundamental role of the mechanical model furnishing the crack opening values for each bar element and, thus allowing to compute the fracture energy values.

We apply this method to the numerical simulations results obtained in Section 2.2. A statistical approach relying on an energy-based criterion is performed in order to determine the volume of the FPZ in relation with the aggregates size and the level of loading. The volume of the FPZ V_{FPZ} is determined from the fracture energy field and is here defined as the volume of the specimen inside which 95% of the total fracture energy is dissipated (see the experimental work of Otsuka and Date [17]). The principle of the determination is

described in Fig. 12.

To compute V_{FPZ} , the fracture energy field is first interpolated over a $200 \times 200 \times 40$ three dimensional rectangular grid (see Grassl and Jirsek [30] for a similar approach in 2D). This grid corresponds to 1,600,000 rectangular elements. This size has been chosen in accordance to the number of bar elements (1,584,958) in the meshes used for the Finite Element simulations and shown in Fig. 5. This interpolation allows the representation of fracture energy fields as shown in Fig. 13(a) for example.

Then, the fracture energy is cumulated along direction x , for the different values of y and on each slice of the cylinder defined by the altitude z . This yields a curve showing the evolution of the relative cumulated fracture energy along x . The values of x corresponding to a relative cumulated fracture energy of 2.5% (x_{min}) and 97.5% (x_{max}) then allow the determination of the width of the FPZ as a function of y : $L_{FPZ}(y) = x_{max} - x_{min}$. By integrating this function over y for each slice, we obtain the total volume of the FPZ. This procedure is carried out for different time steps to determine the evolution of the volume of the FPZ for different imposed displacements.

3.2. Numerical results discussion

3.2.1. FPZ volume value (V_{FPZ})

Fig. 13 plots the 2D representation of the fracture energy for $D = 4, 8, 10, 14$ and 16 mm at the end of the computation. We show the results for cylinder slices located at the middle of the specimen ($Z = 25$ mm). We distinguish the elastic aggregates colored in black - meaning that no fracture energy is dissipated - between the mortar matrix. We also see that the fracture energy is mainly dissipated in a band whose width varies in relation with the aggregates diameter.

Fig. 14 plots the evolution of V_{FPZ} in relation with the imposed displacement for $D = 4, 8, 10, 14$ and 16 mm. In these curves, three phases can be observed (for a correspondance with the curves stress versus imposed displacement, see Fig. 6):

- Phase I where V_{FPZ} rises rapidly in the pre-peak at rupture region. It is due to the increase in diffuse cracks (micro-cracks) density. These micro-cracks nucleate at the

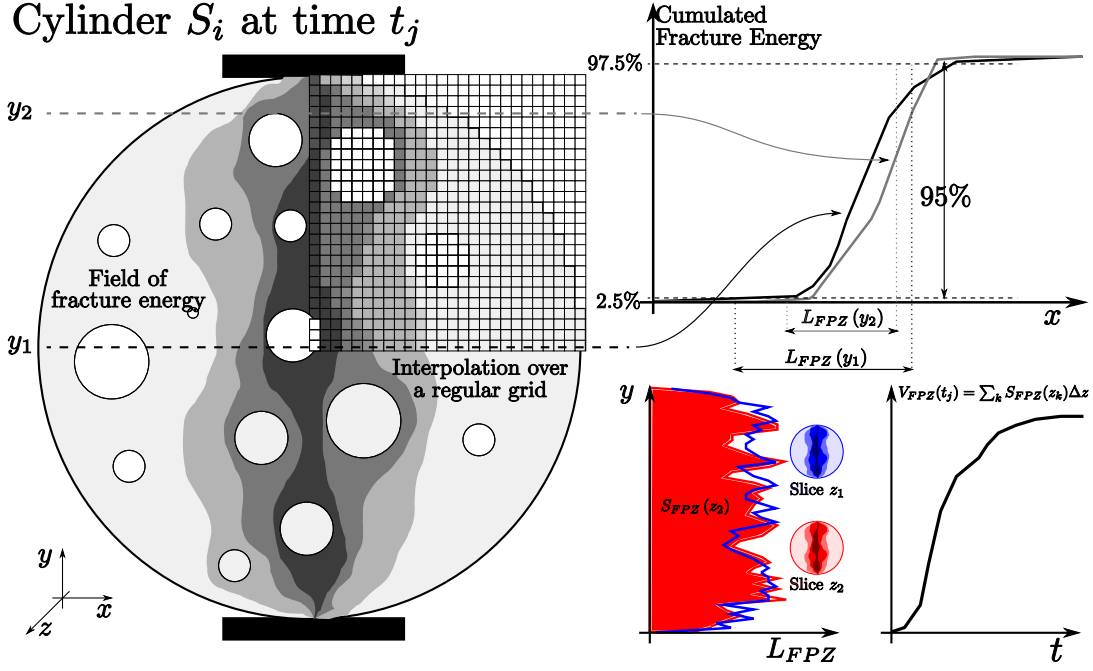


Figure 12: Determination of the volume of the FPZ (V_{FPZ})

interfaces aggregates/mortar and then propagate in these interfaces and in the mortar matrix.

- Phase II where V_{FPZ} rises slowly in the peak at rupture region. It is due to the coalescence of diffuse cracks (micro-cracks) leading to a localized crack (macro-crack). In this phase, the fracture energy is mainly dissipated in the on-going macro-crack. Somehow, some micro-cracks are still generated leading to a slight increase in V_{FPZ} .
- Phase III where an horizontal plateau is present in the post-peak region. This horizontal plateau means that V_{FPZ} does not increase and is stabilized. It is because the fracture energy is dissipated in the existing macro-crack. This plateau appears at about 85 % of post-peak loading.

These three phases are also observed in the experimental work of Alam et al. [19] for the

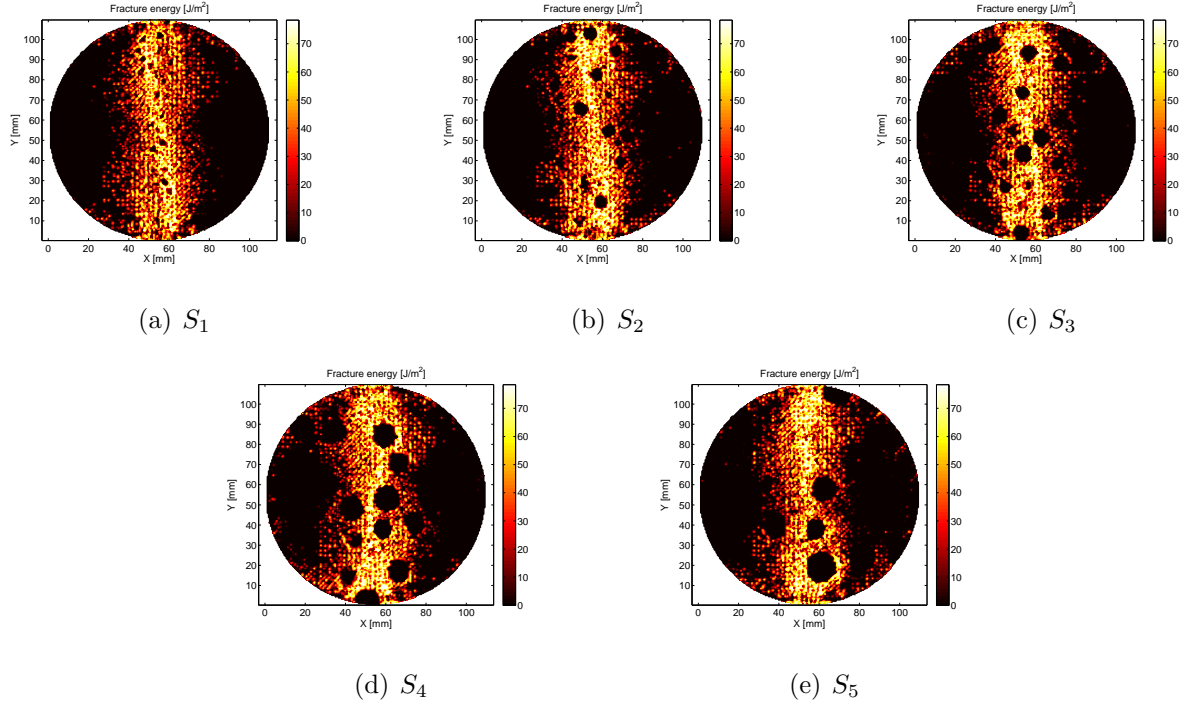


Figure 13: 2D fracture energy [$J.m^{-2}$] for $D = 4, 8, 10, 14$ and 16 mm in cylinder slices located at $Z = 25\text{ mm}$ at the end of the computation

fracture analysis of notched beams by means of DIC and AE. They also find that at about 80 % of post-peak loading, the FPZ evolution is stabilized.

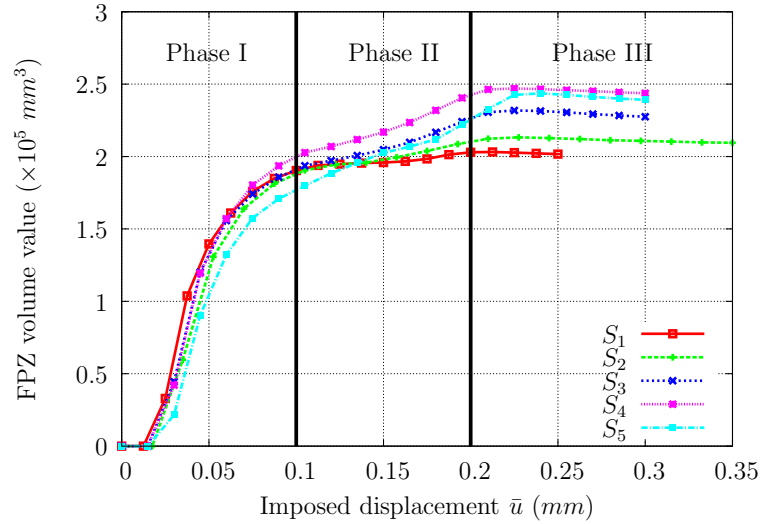


Figure 14: Evolution of V_{FPZ} in relation with the imposed displacement for $D = 4, 8, 10, 14$ and 16 mm

Finally, the correlation between the increase in micro-cracks density and V_{FPZ} is illustrated in Fig. 15. This plot superimposes the cumulative micro-cracks density ρ_{mc} and V_{FPZ} in relation with the imposed displacement for $D = 10 \text{ mm}$. We note n_{mc} the number of micro-cracks. It is important to stress the fact that the representation of the cumulative micro-cracks density ρ_{mc} is used as a similar tool as the acoustic events measured in the experimental work of Alam et al. [19]. They both explain the cracking process (from diffuse cracks to localized crack) with information coming from the fine scale.

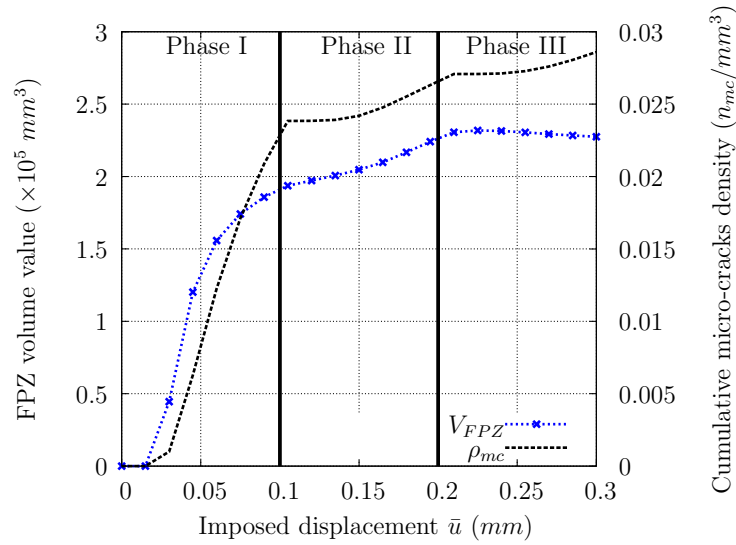


Figure 15: Evolution of V_{FPZ} and ρ_{mc} in relation with the imposed displacement for $D = 10 \text{ mm}$

Fig. 16 plots the relation between the FPZ volume value and the FPZ width value. We note a linear relation. Consequently, the FPZ width value can also be regarded to study the FPZ evolution.

Regarding computations conducted in this paper, it is relevant to wonder if the computed results are statically representative. Indeed as stated in Grassl et al. [30] and observed in Fig. 19 for tensile fracture, the cracking process, - starting from micro-cracks nucleation to macro-crack formation -, in which most of the energy is dissipated, is predominantly determined by the random arrangement of aggregates. Consequently, the crack paths in concrete subjected to tension will differ significantly. This conclusion implies that a purely deterministic meso-scale model, which does not consider the statistical variation of the

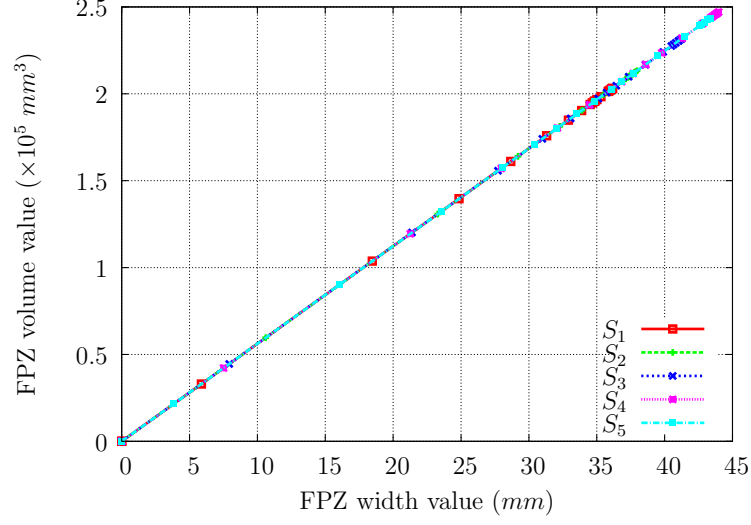


Figure 16: Relation between the FPZ volume value and the FPZ width value

fracture paths, cannot accurately describe the FPZ of concrete subjected to tension. Hence, a direct determination of the mean FPZ by meso-scale analysis requires averaging of the results of meso-scale analyses. For $D = 16 \text{ mm}$ where the statistical variation is supposed to be the most important, we present results obtained considering 10 realizations¹ of microstructure. Fig. 17 plots the mean value of V_{FPZ} (V_m) and the range between the mean plus and minus one standard deviation (σ_{V_m}) by averaging 10 realizations.

During the phase I, we observe a low standard deviation, showing that the arrangement of the aggregates does not play any role on the size of the FPZ. This has to be linked to the observation made on the volume of the FPZ determined for various sizes. Indeed, as shown on figure 14 the different curves during phases I are nearly superimposed showing the weak influence of the size of the aggregates. Thus the pre-peak behavior during the tensile splitting test seems to depend weakly on the size and on the arrangement of the aggregates. After phase I, we observe that the standard deviation increases. The volume of the FPZ begins to be sensitive to the arrangement of the aggregates from the phase II, showing the

¹the number of realizations may appear rather small but regarding the computation time as well as the computational power at the authors disposal, it is quite difficult to perform more realizations within a decent time

interaction between the aggregates and the mortar matrix. The standard deviation then
 340 increases sharply at the beginning of phase III. So, the influence of the arrangement of the
 aggregates (as well as the influence of the size of the aggregates) increases as the imposed
 displacement increases. As pointed out previously, the characteristics of the FPZ depend not
 only on the size of the aggregates, but also on their arrangement inside the specimen. However,
 the volume of the FPZ during the phase III must be less sensitive to a random arrangement
 345 of the aggregates for small sizes than for large sizes. This implies that to better investigate
 this phase, the mechanical calculation and the following analysis should be performed on
 several arrangements randomly created with a number of random arrangements depending
 on the size of the aggregates. The study of the evolution of the volume of the FPZ for
 different sizes and arrangement thus shows that the study of the evolution of the volume of
 350 th FPZ during the phases I and II can be made on a single random arrangement, whatever
 the size of the aggregate. These phases are the most important as they correspond to small
 crack widths and thus are more representative of the behavior of a structure in a natural
 environment. For the phase III, the results depend on the arrangement for large sizes and a
 statistical study should be performed. Nevertheless, the present study will be made on the
 355 basis of a single arrangement for each size even for the phase III.

3.2.2. FPZ width value (L_{FPZ})

Fig. 18 plots the evolution of L_{FPZ} in relation with the imposed displacement for $D =$
 4, 8, 10, 14 and 16 mm. Considering the fact that the computation of L_{FPZ} is performed
 with the analysis of the fracture energy (as explained in the introduction of this part), it
 360 is relevant to depict the evolution of this fracture energy by means of a 2D representation.
 For instance, Fig. 19 plots this fracture energy evolution in relation with the imposed
 displacement for a slice at the middle of the specimen ($Z = 25$ mm), for $D = 10$ mm. We
 can correlate Fig. 19 with the aforementioned phases (I, II, III):

- Phase I corresponds to fig. 19(a) to 19(d). We observe the development of a band
 365 where the fracture energy is dissipated. This band can be correlated with L_{FPZ} rises.

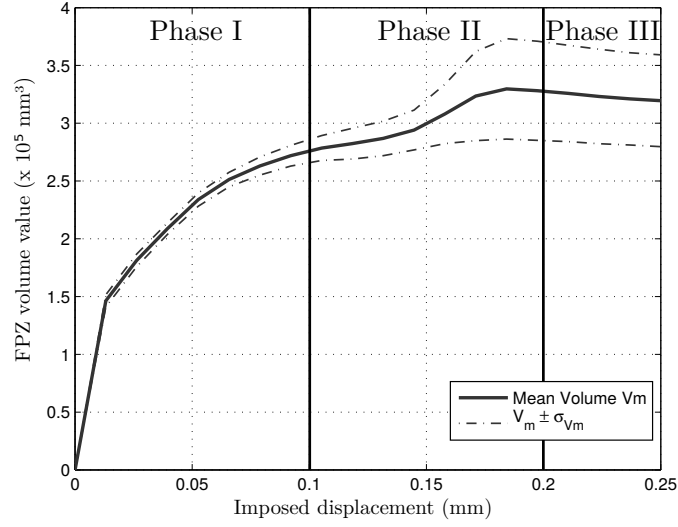


Figure 17: Mean value of V_{FPZ} and range between the mean plus and minus one standard deviation by avering 10 realizations

- Phase II corresponds to fig. 19(e) to 19(g). At the end of this phase, the width of the band where the fracture energy is dissipated is almost stabilized. Nevertheless a narrower band concentrating a higher value of the dissipated energy is created (yellow color in the figures with a value close to $70\text{-}80 \text{ J.m}^{-2}$). This narrower band is related with the macro-crack formation. In this phase, L_{FPZ} rises slowly.
- Phase III corresponds to fig. 19(h) to 19(j). In this phase, the width of the band where the energy is dissipated is stabilized. It can be correlated to the fact that L_{FPZ} presents an horizontal plateau and consequently does not increase anymore.

The numerical values obtained for L_{FPZ} (35.9, 37.8, 41.0, 43.77 and 43.18 mm) are in accordance with the experimental results of Alam et al. [19]. In their work, the authors obtain values ranging from 50 to 80 mm.

3.2.3. FPZ volume (width) evolution versus the aggregate size

Fig. 20 plots the evolution of the FPZ volume (width) value in relation with the aggregate diameter for $\bar{u} = 0.25 \text{ mm}$. The value of the imposed displacement chosen for the plot is

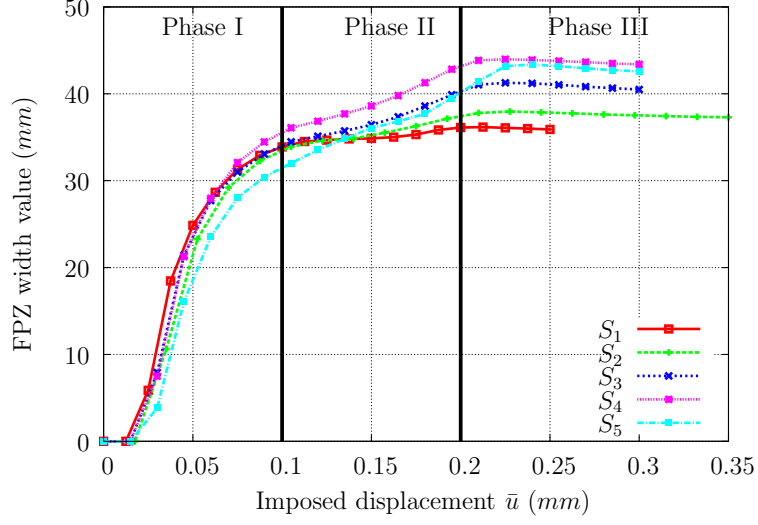


Figure 18: Evolution of the FPZ width value in relation with the imposed displacement for $D = 4, 8, 10, 14$ and 16 mm

such that the set of curves is located in phase III. Consequently, the size of the FPZ is stabilized and comparison can hold. Fig. 20 shows an increasing trend between the FPZ volume (width) value and the aggregate diameter. We can conclude that the FPZ volume (width) is correlated to the aggregate size. This conclusion can also be observed in Fig. 13. We see that the fracture energy is mainly dissipated in a band whose width increases with the aggregate diameter.

These results are also in accordance with the experimental work of Otsuka and Date [17]. Even if it is for the FCZ (Fracture Core Zone) - defined as the volume of the specimen inside which 70 % of the total fracture energy is dissipated-, they show an increase in the width of the FCZ with the increase of the maximum aggregate size.

4. Conclusion

In the present work, a meso-scale analysis of the tensile splitting test was used to investigate the size effect on the nominal stress at failure σ_N and to determine the fracture process zone of concrete, which is defined as the volume of the specimen inside which 95 % of the total fracture energy is dissipated. The study resulted in the following conclusions:

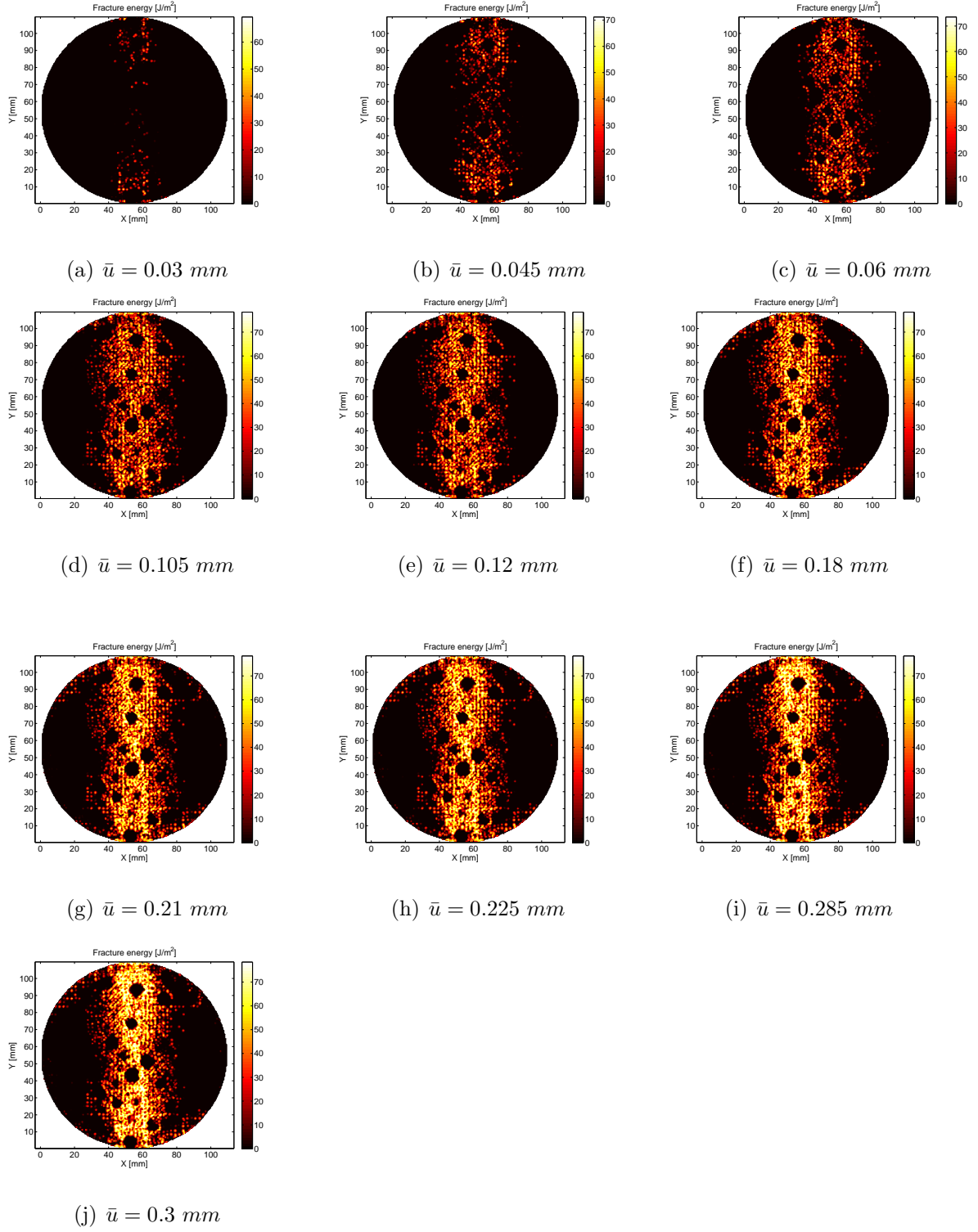


Figure 19: 2D fracture energy evolution [$J.m^{-2}$] in relation with the imposed displacement for $D = 10 \text{ mm}$ in a cylinder slice located at $Z = 25 \text{ mm}$

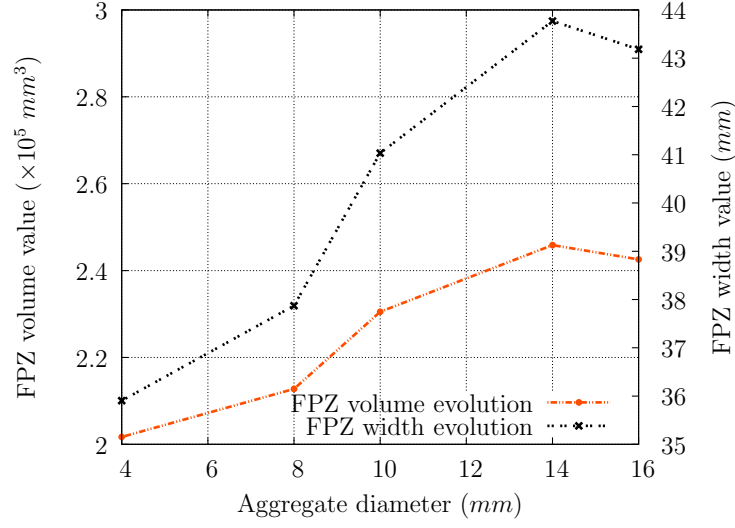


Figure 20: Evolution of the FPZ volume (width) value in relation with the aggregate size $D = 4, 8, 10, 14$ and 16 mm for $\bar{u} = 0.25 \text{ mm}$

1. The size effect on the nominal stress at failure σ_N can be investigated by increasing the aggregate size instead of the specimen size considering a modified form of the Bažant size effect law.
2. The fracture process zone evolution can be divided into three phases in relation with the cracking process. The volume and the width of the fracture process zone increase rapidly in the post-peak at rupture region (Phase I). The rate of increase is slowed down in the peak at rupture region (Phase II) and is stabilized in the post-peak at rupture region (Phase III).
3. The volume and the width of the fracture process zone increase with the aggregate size.

In the future works, mesoscale model results coupled to the fracture energy analysis method will be used to calibrate non-local macroscopic damage models (see for instance Pijaudier-Cabot and Bažant, [53]). Indeed, the characteristic length parameter of these models have been shown to be related to the width of the fracture process zone (see Grassl et al. [30] or point 4 of the conclusion of [53]). In addition, even 3D non-local macroscopic models could be calibrated regarding the fact that the volume of the FPZ is also calculated.

Last but not least, advanced macroscopic models such as the Thick Level Set model (see Moes et al. [54]) with the following key-points:

- damage model with a non-locality treatment by means of a length scale,
- possibility of transition from damage to fracture,

could also be calibrated and applied to the study of the tensile splitting test at the macroscopic scale.

References

- [1] N. Lundborg, The strength-size relation of granite, *International Journal of Rock Mechanics and Mining Sciences and Geomechanics Abstracts* 4 (3) (1967) 269–272.
- [2] G. Sabnis, S. Mirza, Size effects in model concretes ?, *Journal of the Structural Division* 105 (6) (1979) 1007–1020.
- [3] T. Hasegawa, T. Shioya, T. Okada, Size effect on splitting tensile strength of concrete, *Proceedings, Japan Concrete Institute 7 th Conference*, 309–312, June 1985.
- [4] W. F. Chen, R. L. Yuan, Tensile strength of concrete: Double-punch test, *Journal of the Structural Division* 106 (8) (1980) 1673–1693.
- [5] C. Ross, P. Thompson, J. Tedesco, Split-hopkinson pressure-bar tests on concrete and mortar in tension and compression, *ACI Materials Journal* 86 (5) (1989) 475–481.
- [6] Z. Bažant, Size effect in blunt fracture: Concrete, rock, metal, *Journal of Engineering Mechanics* 110 (4) (1984) 518–535.
- [7] T. Tang, S. Shah, C. Ouyang, Fracture mechanics and size effect of concrete in tension, *Journal of Structural Engineering* 118 (11) (1992) 3169–3185.
- [8] Z. Bažant, A. Yavari, Is the cause of size effect on structural strength fractal or energetic–statistical ?, *Engineering Fracture Mechanics* 72 (1) (2005) 1–31.
- [9] Z. Bažant, M. Taghi Kazemi, T. Hasegawa, J. Mazars, Size effect in brazilian split-cylinder tests: Measurements and fracture analysis, *ACI Materials Journal* 60 (3) 325–332.
- [10] J. Kim, S.-H. Eo, H.-K. Park, Size effect in concrete structures without initial crack, *Fracture Mechanics: Application to concrete* 118 (1990) 179–196.
- [11] A. Carpinteri, B. Chiaia, G. Ferro, Size effects on nominal tensile strength of concrete structures: multifractality of material ligaments and dimensional transition from order to disorder, *Materials and Structures* 28 (6) (1995) 311–317.

- [12] Z. Bažant, Fracture energy of heterogeneous materials and similitude, in: S. Shah, S. Swartz (Eds.), *Fracture of Concrete and Rock*, Springer New York, 1989, pp. 229–241.
- [13] M. Sutton, W. Wolters, W. Peters, W. Ranson, S. McNeill, Determination of displacements using an improved digital correlation method, *Image and Vision Computing* 1 (3) (1983) 133–139.
- 445 [14] D. Corr, M. Accardi, L. Graham-Brady, S. Shah, Digital image correlation analysis of interfacial debonding properties and fracture behavior in concrete, *Engineering Fracture Mechanics* 74 (1–2) (2007) 109–121, *fracture of Concrete Materials and Structures*.
- [15] F. Hild, S. Roux, D. Bernard, G. Hauss, M. Rebai, On the use of 3D images and 3D displacement measurements for the analysis of damage mechanisms in concrete-like materials.
- 450 [16] C. Oliver-Leblond, A. Delaplace, F. Ragueneau, Modelling of three-dimensional crack patterns in deep reinforced concrete structures, *Engineering Structures* 83 (2015) 176–186.
- [17] K. Otsuka, H. Date, Fracture process zone in concrete tension specimen, *Engineering Fracture Mechanics* 65 (2–3) (2000) 111–131.
- [18] E. Landis, Micromacro fracture relationships and acoustic emissions in concrete, *Construction and Building Materials* 13 (1–2) (1999) 65–72.
- 455 [19] S. Alam, J. Saliba, A. Loukili, Fracture examination in concrete through combined digital image correlation and acoustic emission techniques, *Construction and Building Materials* 69 (2014) 232–242.
- [20] J. Saliba, A. Loukili, F. Grondin, J.-P. Regoin, Experimental study of creep-damage coupling in concrete by acoustic emission technique, *Materials and Structures* 45 (9) (2012) 1389–1401.
- 460 [21] K. Haidar, G. Pijaudier-Cabot, J. Dub, A. Loukili, Correlation between the internal length, the fracture process zone and size effect in model materials, *Materials and Structures* 38 (2) (2005) 201–210.
- [22] E. Schlangen, J. G. M. van Mier, Simple lattice model for numerical simulation of fracture of concrete materials and structures, *Materials and Structures* 25 (1992) 534–542.
- [23] P. Wriggers, S. O. Moftah, Mesoscale models for concrete: Homogenisation and damage behaviour, *Finite Elements in Analysis and Design* 42 (2006) 623–636.
- 465 [24] N. Benkemoun, M. Hautefeuille, J.-B. Colliat, A. Ibrahimbegovic, Modeling heterogeneous materials failure: 3D meso-scale models with embedded discontinuities, *International Journal of Numerical Methods in Engineering* 82 (2010) 1671–1688.
- [25] N. Benkemoun, A. Ibrahimbegovic, J.-B. Colliat, Anisotropic constitutive model of plasticity capable of accounting for details of meso-structure of two-phase composite material, *Computers and Structures* 90 (91) (2012) 153–162.
- 470 [26] R. Pedersen, A. Simone, L. Sluys, Mesoscopic modeling and simulation of the dynamic tensile behavior of concrete, *Cement and Concrete Research* 50 (2013) 74–87.
- [27] E. Roubin, A. Vallade, N. Benkemoun, J.-B. Colliat, Multi-scale failure of heterogeneous materials: A

- double kinematics enhancement for embedded finite element method, *International Journal of Solids and Structures* 52 (2015) 180–196.
- [28] X. Jourdain, J. Colliat, C. De Sa, F. Benboudjema, F. Gatuingt, Upscaling permeability for fractured concrete: mesomacro numerical approach coupled to strong discontinuities, *International Journal for Numerical and Analytical Methods in Geomechanics* 38 (5) (2014) 536–550.
- [29] F. Nilenius, F. Larsson, K. Lundgren, K. Runesson, Mesoscale modelling of crack-induced diffusivity in concrete, *Computational Mechanics* 55 (2) (2015) 359–370.
- [30] P. Grassl, M. Jirásek, Meso-scale approach to modelling the fracture process zone of concrete subjected to uniaxial tension, *International Journal of Solids and Structures* 47 (7–8) (2010) 957–968.
- [31] J. E. Bolander, S. Saito, Fracture analyses using spring networks with random geometry, *Engineering Fracture Mechanics* 120 (1998) 569–591.
- [32] P. Grassl, D. Grégoire, L. Rojas-Solano, G. Pijaudier-Cabot, Meso-scale modelling of the size effect on the fracture process zone of concrete, *International Journal of Solids and Structures* 49 (13) (2012) 1818–1827.
- [33] D. Grégoire, L. Rojas-Solano, G. Pijaudier-Cabot, Failure and size effect for notched and unnotched concrete beams, *International Journal for Numerical and Analytical Methods in Geomechanics* 37 (10) (2013) 1434–1452.
- [34] M. Jirásek, P. Grassl, Boundary effects induced by nonlocal damage formulations (2007).
- [35] D. Grégoire, L. Verdon, V. Lefort, P. Grassl, J. Saliba, J.-P. Regoin, A. Loukili, G. Pijaudier-Cabot, Mesoscale analysis of failure in quasi-brittle materials: comparison between lattice model and acoustic emission data, *International Journal for Numerical and Analytical Methods in Geomechanics* 39 (15) (2015) 1639–1664.
- [36] I. Ö. Yaman, N. Hearn, H. M. Aktan, Active and non-active porosity in concrete. part I: experimental evidence., *Materials and Structures* 35 (2002) 102–109.
- [37] N. Moës, M. Cloirec, P. Cartraud, J.-F. Remacle, A computational approach to handle complex microstructure geometries, *Computer Methods in Applied Mechanics and Engineering* 192 (2003) 3163–3177.
- [38] R. I. Borja, J. E. Andrade, Critical state plasticity, part VI: Meso-scale finite element simulation of strain localization in discrete granular materials, *Computer Methods in Applied Mechanics and Engineering* 195 (2006) 5115–5140.
- [39] E. Schlangen, E. J. Garboczi, Fracture simulations of concrete using lattice models: computational aspects, *Engineering Fracture Mechanics* 57 (1997) 319–332.
- [40] M. Yip, J. Mohle, J. E. Bolander, Automated modeling of three-dimensional structural components using irregular lattices, *Computer-Aided Civil and Infrastructure Engineering* 120 (2005) 393–407.

- [41] A. Lachihab, K. Sab, Aggregate composites: a contact based modeling, Computational Material Science 33 (2005) 467–490.
- [42] M. Ortiz, Y. Leroy, A. Needleman, A finite element method for localized failure analysis, Computer Methods in Applied Mechanics and Engineering 61 (1987) 189–214.
- [43] J. Simo, J. Oliver, F. Armero, An analysis of strong discontinuities induced by strain-softening in rate independent inelastic solids, Computational Mechanics 12 (1993) 277–296.
- [44] J. Simo, M. Rifai, A class of mixed assumed strain methods and the method of incompatible modes., International Journal of Numerical Methods in Engineering 29 (1990) 1595–1638.
- [45] C. Felippa, On the original publication of the general canonical functional of linear elasticity, Journal of Applied Mechanics 67/1 (2000) 217–219.
- [46] H.-C. Hu, On some variational methods on the theory of elasticity and the theory of plasticity, Scienca Sinica 4 (1955) 33–54.
- [47] K. Washizu, On the variational principles of elasticity and plasticity Aeroelastic and Structures Research Laboratory, Technical Report 25-18, MIT, Cambridge, 1955.
- [48] B. Fraeijns de Veubeke, Variational principles and the patch test, International Journal of Numerical Methods in Engineering 8 (1974) 783–801.
- [49] J. Simo, T. Hughes, Computational Inelasticity, Interdisciplinary Applied Mathematics, Springer Verlag, New York, Berlin, Heidelberg, 1997.
- [50] E. Wilson, The static condensation algorithm, International Journal for Numerical Methods in Engineering 8 (1974) 198–203.
- [51] Q. Li, Z. Deng, H. Fu, Effect of aggregate type on mechanical behavior of dam concrete, ACI materials journal 101 6 (2004) 483–492.
- [52] H. Mihashi, N. Nomura, M. Izumi, Fracture of concrete and rock, in: S. Shah, S. Swartz, B. Barr (Eds.), Influence of matrix strength and gravel size on fracture properties of concrete, Elsevier, 1989, pp. 503–512.
- [53] G. Pijaudier-Cabot, Z. Bažant, Nonlocal damage theory, Journal of Engineering Mechanics 113 (10) (1987) 1512–1533.
- [54] N. Moës, C. Stolz, P.-E. Bernard, N. Chevaugeon, A level set based model for damage growth: the thick level set approach, International Journal for Numerical Methods in Engineering 86 (3) (2011) 358–380.